

DETAIL A
VIEW LOOKING INBOARD AT L/H MAIN BEAM

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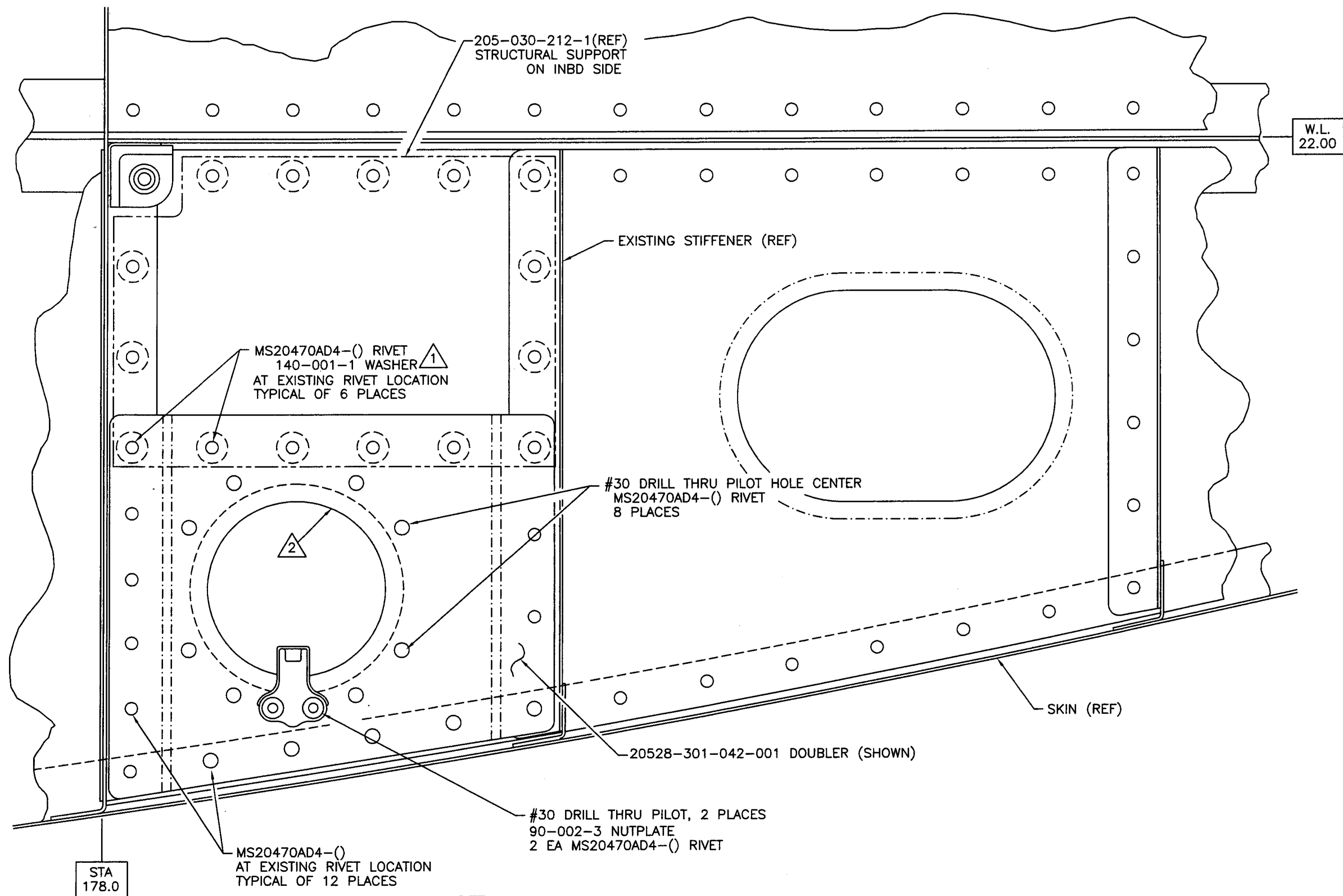
E Era Aviation, Inc.

TITLE
BEAM DOUBLER INSTALLATION

SIZE
C

DWG. NO.
20528-301-041
SHEET 2 OF 3

REV.
B



2 FLARED EDGE OF HOLE IN DOUBLER PROTRUDES
INBD THRU HOLE IN MAIN BEAM

1 INSTALL RIVETS WHERE INDICATED USING
140-001-1 WASHERS UNDER MANUF. HEAD,
INBD SIDE, PER ORIGINAL INSTALLATION.

NOTE:

DETAIL A
20528-301-041-001 DOUBLER INST
VIEW LOOKING INBD AT L/H MAIN BEAM
WITH DOUBLER INSTALLED

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